

PRODUCT GUIDE

tiving Healthy, Living Happy

BY KEITH SCOTT

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Living Beautifully



A Beachcomber Hot Tub beautifully blends into any environment; as seen here placed along the strong design of architecture that Henry Yorke Mann created in this Totems mountain cabin. Better yet, imagine setting a Beachcomber into your own home located anywhere around the world. The Scott family placed the Beachcomber 320 model next to

their mountain cabin located in Canada's Pacific Northwest Rainforest. It blends in perfectly with the principles of form, fit and function, yet does not take away from the natural beauty of the landscape. This magnificent cabin is situated near Whistler Mountain Ski Resort in Canada where the 2010 Olympics took place.

A Beachcomber Hot Tub is a beautiful sculpture in your backyard with magical lighting and relaxing, ergonomic, deep comfort seating to relieve stress daily. Our Beachcomber Hot Tubs come in 17 great designs in the most popular colour choices; however, we further empower you to craft your own definition of perfection with our Tailor Made Customization program. To make sure you find the right hot tub that will complement your lifestyle, select from over 900 different combinations of colours, finishes, sizes and designs to create your deck or backyard into a paradise to visit.

From our lowest priced model to our largest executive 750 SLB model, you can rest assured that your Beachcomber Hot Tub will enhance your lifestyle in your backyard in ways you would not have imagined.

"We love to love hot tubs."















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Beachcombe Learn about l jets in your hot tub, at no extra cost to you.

MORE HOT TUB INFORMATION AND EDUCATION:

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		We constantly strive to bring you the best price on all our hot tubs. Read a philosophy on what we do to bring you the finest quality and best value.
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pages, we explain 9 critical features needed in a portable for you to a best value hot tub and yet still attain leadership in quality and low y operation.		You'll find a model for every size, shape and need. Since every Beachcomb Tub comes with the same quality and standard guarantee, you are sure to model that fits your budget and lifestyle.
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you the best price on all our hot tubs. Read about our b bring you the finest quality and best value. 5 OF 700, 500, AND 300 HOT TUBS 25 size, shape and need. Since every Beachcomber Hot ality and standard guarantee, you are sure to find the and lifestyle. S MY ULTIMATE GOAL 46 , Beachcomber serves its customers, not distant ott – Beachcomber's Founder who is passionate about hat deliver the maximum massage with the lowest 50 LOUR COMBINATIONS FOR YOU TO different custom colour combinations which are available cabinet tones, step top finishes and our hot tub covers, to match the outside colour scheme of your home. 51 for choosing a Beachcomber Hot Tub as well as methods that we believe must be built into your hot tub. A big

Beachcomber has a number of other free magazines, videos etc. to provide you with all the information you need to make the right buying decision. Visit our website at www.beachcomberhottubs.com to see the complete selection of information we have to help in making your purchase.

Escape to a magical vacation in your Beachcomber

Now is the perfect time to own a Beachcomber Hot Tub and vacation in any season for the rest of your life. A Beachcomber allows you to relax, connect, escape, and improve your health, all while soaking in warm water. This book will help you find the magic in one of our 17 hot tub models that best suits your budget and lifestyle.

While reading through the pages of this book, you may notice that people rarely appear inside one of our Beachcomber Hot Tubs. That is because at Beachcomber you're the king of the castle and the one we focus on 100% of the time to help you find the right Beachcomber Hot Tub to suit your needs. You are the most important person within Beachcomber.

How do I know I'm getting the best value for the hot tub I am purchasing?

the world.

3 Key questions that hot tub buyers want answered

Our founders, the Scott family, believe that a sale starts with 100% trust, and that is why on every hot tub Beachcomber has a guarantee that protects you from exclusions, limitations, outright disclaimers, and fine print, unlike all other hot tub and spa manufacturers' limited warranties. Every model Beachcomber builds comes with "the same handmade top quality and standard guarantee, from our executive 750 SLB model to our lowest-price plug in model." Regardless of the Beachcomber model you choose, the quality and standard guarantee remains the same. When asked, "What then determines the differences in your price?" we are proud to say "the only difference is in the size, design and the options you choose." You can feel good about purchasing any of the Beachcomber 700, 500 and 300 series models and know that you own the very best hot tub in

How many jets should I have in my hot tub for the best massage?

How much does it cost to operate a hot tub each month?

With Beachcomber's exclusive FLEXJETS[™] option, you can select the number of jets you want for the ultimate customized massage, at no extra cost. The different massage inserts let you add a different number of jets by choosing the jetting pattern, number of jets in the massage insert, massage intensity, type of water massage sensation and the width of body spray for your personal needs. This type of superior technology gives Beachcomber customers the maximum in hydrotherapy massage with the lowest possible operational costs. Simply select the FLEXJETS™ Massage Insert of your preference for the best Beachcomber professional water massage for you.

There is much confusion and misrepresentation in the hot tub and spa industry on energy operational costs. Recently, a government agency stepped in to establish industry guidelines for hot tubs to determine a maximum hot tub industry monthly average of energy use for all brands. Beachcomber openly sent a small, medium and large hot tub model to the independent testing facility in California to test our models. We are proud to say that all of our models and price categories passed well below the accepted industry average energy usage standards. This means that you can save up to 33% on energy costs by deciding to purchase a Beachcomber Hot Tub over a comparable competitor's spa model. As all markets have different electrical costs, ask to see the Energy Guide card for the monthly costs of energy usage on the specific model you choose!

"... We bought our Beachcomber in 1990... It was one of the best investments that we made. We have 3 kids and between them and all of their friends they spent hours at our house so we always knew where they were... We would spend hours talking... Now we are doing that with our grandchildren..." – Bob and Joan V.



Leadership in

Energy Efficient

Portables

Our LEEP[™] Philosophy

All three full sides of a LEEP[™] hot tub's interior cavity are foam insulated, with every available space filled. A LEEP[™] hot tub includes 9 built-in options that allow it to be offered at the lowest price, and yet the highest quality compared to any other portable hot tub or spa.

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LEEP

The LEEP[™] 9 package refers to Beachcomber's name for the advanced technology that lowers energy usage on our lower-priced portable hot tubs. The LEEP™ advantage enables you to operate your hot tub in all seasons regardless of the temperature extremes in hot or cold climates.

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Beachcomber offers the best value, jetting selections and the lowest cost of operation

Beachcomber's LEEP[™] has proven to be a better portable hot tub with features like 100% Eco3WALL[™] full-cavity foam, filling every available cavity space, an advancement that is not something that the industry standard portables have adopted. Even though independent testing has confirmed that hot tubs must not only have maximum insulation inside the cavity but also reduce the number of motors, pumps and horse power in order to reduce energy costs. Other hot tub manufacturers have ignored this plea to reduce operational costs for their customers. In this study, independent experts said, "...plentiful insulation... is the main route to decreasing spa energy consumption." With hundreds of manufacturers for you to choose from, it can be difficult to judge if a hot tub is well-built or energy-efficient without actually looking inside the cavity.

Our company philosophy has always been to provide energy-efficient products to our customers and in 1980 we again proved our energy leadership position when we first started building LEEP[™] portable hot tubs. With this philosophy the Scott family, the founders of Beachcomber, were adamant about not sacrificing on their high-quality or guarantee of their portable hot tubs. In order to maintain our high 98.4% customer referral rate we knew we had to produce better and lower-priced portable hot tubs than typical industry standard models.

"independent experts said, *`...plentiful insulation... is the* main route to decreasing spa energy consumption.'

A Beachcomber portable hot tub would conform to our own Beachcomber standards by making sure that 'the 9 key features' were in every model. These are our Beachcomber Guarantee, UL Certified HEATSHIELD[™] Cover Upgrade, ESMS (Energy Saver Management System), Body Contoured Ergonomic Design, All-Active Seating, All-Motion Hydrotherapy, Internal Eco-Pak[™], Eco3WALL[™] 100% Foam Filled Insulation Package, and Perma-Seal[™] Foundation. These are the 9 LEEP[™] features that make our hot tub stand out from the rest.

The result is that we have created the highest quality portable hot tub synonymous with best value, and we are continuosly improving on these high standards, giving you the best experience, features, quality and guarantee, and at the lowest price. Get the same quality and guarantee in every LEEP™ model, regardless of the model and price category you choose.

A LEEP[™] ahead of the Industry...



THE BEACHCOMBER GUARANTEE

Backed by an industry exclusive Guarantee, not a Limited Warranty, this guarantees that your new hot tub will perform as promised.



2 UL CERTIFIED HEATSHIELD[™] COVER UPGRADE

Our HEATSHIELD[™] covers the top of hot tub, creating a vacuum seal around the full perimeter of the hot tub lip to trap moisture and heat.



3 ENERGY SAVER MANAGEMENT SYSTEM (ESMS)

Adjust your temperature digitally, filtration cycles, set your heating modes to reduce power usage, all from the smart control.



7 INTERNAL ECO-PAK™



4 BODY CONTOURED ERGONOMIC DESIGN

Our hand-sculpted, ergonomically designed seating supports the contours of your body for the ultimate in comfort and relaxation.



5 ALL-ACTIVE SEATING

All hot tub hydro-massage seats operate at the same time with the press of a button, allowing for a shared hydrotherapy experience.



6 ALL-MOTION HYDROTHERAPY

Pressurized streams that pulsate, oscillate and knead, with injected air and water to massage targeted areas for pain relief and relaxation.

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...in finest quality, best value, and our guarantee

The fully serviceable Internal Eco-Pak[™] system is built inside the hot tub cavity, and is energy efficient without sacrificing performance. It uses the lowest amount of horsepower possible for the maximum full body massage.



8 ECO3WALL™ 100% FOAM FILLED INSULATION



9 PERMA-SEAL[™] FOUNDATION

This insulation package uses loynene foam insulating 3 walls of the hot tub. This energy efficient insulation ensures that 100% of the heat and energy are locked inside the hot tub - saving you energy and money.

The full thermoplastic foundation encapsulating the bottom of the hot tub seals out ground elements like water, moisture and air, and prevents critter penetration.



The Beachcomber HYBRID4[®] Edition Hot Tub is energy efficient.

When Beachcomber first introduced the 100% Cavity Filled Insulation concept in 1983, it was instantly recognized as a hot tub ahead of its time. Now, with our Energy Saver Management System Technology, ergonomic design and carefully planned hydrodynamics, we are positioned for the future. Today, Beachcomber is clearly the hot tub for our times. Beachcomber provides you with a high-quality, comfortable and energy-efficient hot tub. Now more than ever, planet Earth needs a home appliance like Beachcomber.

Not long ago, if you spoke the word 'hybrid,' you were probably talking about a car. Then came Beachcomber, and a new way of building a hot tub with a Cab Forward Engineered Pack. What does it mean when a hot tub is HYBRID4[®] equipped? It means that this new HYBRID4® hot tub outperforms the spa industry by using up to 33% less power. It's no wonder that Beachcomber is the hot tub of choice for those looking for the best value in their hot tub, with the FLEXJETS[™] free jetting option and the lowest cost of operation and energy usage.

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The new 'TITLE 20 LAW' standard is now being enforced by the concerned governments in certain markets to verify claims about hot tub energy usage. We wanted a third-party to verify Beachcomber's results, so we sent our large, medium and small models to an independent laboratory to test our energy performance against the accepted hot tub industry maximum usage standards. We thought that all hot tub and spa manufacturers would want to verify their own energy usage amounts through an independent source; however, a disappointing number of only 23 hot tubs in total were sent in by just a handful of manufacturers.

Only 9 models passed these new energy standards, and we are proud that all 3 of the Beachcomber models submitted were among them. Since our first 100% Cavity Sealed Insulated hot tub in 1983, we have never compromised our commitment to keeping energy costs low for our customers. Given Beachcomber's outstanding results, we launched the new HYBRID4® Edition Hot Tub which includes the new SAFEAXISS[™] steps and the Hush Pump System[™] – perfect additions for our customers' comfort. We endeavor to make our hot tubs use the lowest energy possible yet at the same time deliver the maximum massage for the ultimate in relaxation. Embracing this quest of the lowest hot tub energy usage continually brings us new innovative ideas, so our customers can save money by reducing their operation and maintenance costs.

Beachcomber is committed to low-cost hot tubs with maximum massage jetting therapy and low-cost operation.

Verifying the truths about energy usage in hot tubs

As an environmentally-conscious company, we are committed to the ongoing testing of our products. We were happy to have our hot tubs independently tested to prove our claims about our lowest cost of operation in a hot tub. At Beachcomber, we know we have the most comfortable, energy-efficient hot tub, with the industry's best customer guarantee.





The HYBRID4[®] hot tub defined

Using up to 33% less power than the competition, the HYBRID4[®] is all you need for the perfect spa oasis with the lowest cost of operation.

Not all hot tubs are built alike

1 CAB FORWARD ENGINEERED PAK

Using the least number of massage pumps with the Energy Saver Management System (ESMS) to achieve the lowest possible horsepower and energy use, and achieve All-Active Seating MassageTM.

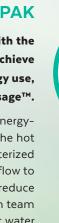
This is the heart of what makes the HYBRID4[®] so energyefficient. The patented technology is on the outside of the hot tub in its cab forward construction. The digital computerized programming is designed with hydrodynamic water flow to reduce horsepower without sacrificing performance. To reduce the total hot tub operational costs, our R&D design team focuses on superior hydraulic design and hydrodynamic water flow to increase water pressure, lower the required horsepower and the number of motors and maintenance, while providing you the ultimate hot tub hydrotherapy experience and clean, fresh water - that has been our goal at Beachcomber since 1978.

2 ALL WEATHER SAFEAXISS[™] STEPS

Giving you a safe and easy way to enter and exit your hot tub with a quality, hand made step.

Giving the hot tub owner the ultimate in comfort is paramount to Beachcomber. The SAFEAXISS™ Steps allows the user to access the hot tub from any angle, with ease; while multiple tiers provide easy entry and exit. Made with non-slip surfacing, this custom made step accessory provides safety and ease of use for anyone from children, to the elderly.





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3 ECO4WALL[™] 100% FOAM FILLED INSULATION UPGRADE

All four sides of a hot tub's interior cavity are foam insulated, with every available space filled.

Maximizing the amount of insulation in the hot tub cavity to sustain the water temperature is a must! Perfecting the four wall insulation method started back in 1983 as PROTEC[™]; in 2008, we tested against the spa industry energy standard and are proud to say Beachcomber passed with the lowest energy use. Our Energy Saver rated 100% Cavity Filled Insulation, with a high R value of 3.6 per inch seals 100% of the hot tub cavity which is confirmed to be the single most important factor affecting energy efficiency. Government tests verified that maximizing insulation in the cavity is critical.



4 HUSH PUMP SYSTEM[™]

This is a 24/7 dedicated plumbing system that heats, cleans and circulates constantly, and holds water at the perfect temperature.

Beachcomber's Hush Pump System[™], quietly working in conjunction with our MICROFILTER[™], effortlessly heats and cleans your hot tub water keeping it fresh and clear. The Hush Pump System[™] has low electricity usage which ensures energy efficiency and makes it a perfect addition to our HYBRID4[®] Edition.

Beachcomber's technology resolves year-round energy usage problems

And now the million dollar question...

What's the difference between a HYBRID4® and a Portable hot tub or spa? One may shrug and say "who cares?" To clearly understand what makes a hot tub or spa the most energy-efficient while providing the best massage for the feet, back and neck, we simply have to look at the recent standards adopted from their third-party testing. But, for a million dollars... the correct answer is that a HYBRID4® Hot Tub has 4 critical features built into their hot tubs.

One is that all four walls are completely 100% liquid foam insulated, insulation that expands into every available space throughout the hot tub cavity. The second feature is that the motors, pumps, power source, and equipment are cab forwarded under an exterior step, making room for 100% of the interior cavity to be insulated. Third is the SAFEAXISS™ Steps for easy entry and exit. Fourth, Beachcomber's Hush Pump System[™], working in conjunction with our MICROFILTER™, effortlessly heats and cleans your hot tub water keeping it fresh and clear. The Hush Pump System[™]'s low electricity usage ensures energy efficiency and makes it a perfect addition

"Beachcomber's HYBRID4[®] is different than the rest of the hot tub and spa industry: a practical, unpretentious, integrated hot tub appliance for home use that is very energy-efficient"

to our HYBRID4[®] Edition. By using proprietary hydro water flow technology, we attain the least number of hot tub motors, pumps and the lowest amount of horsepower possible. And you still get AllActive Seating Massage[™] in every seat in the hot tub at the same time. Most Portable Hot Tubs leave the equipment inside the cavity with little or no insulation; we disagree with this type of construction. They need to use many more pumps and motors - at a much higher monthly electrical operating cost - to heat the water and provide a satisfactory massage to their users.

This information on efficiency is often misunderstood. With our HYBRID4® Edition, Beachcomber is bringing to the world the most energy-efficient hot tubs at all price levels. By combining maximum insulation, low horsepower usage and reduced electrical consumption, Beachcomber gives you the lowest energy operating costs. Beachcomber Hot Tubs are certified under Title 20 Law with ultra-low power usage on every one of our price categories. These tests were conducted by an independent laboratory under California's toughest-in-the-nation energy consumption rules. We were aiming for the best status and are proud to say we attained our goal.

Additionally, on our lower cost hot tub models, Beachcomber produces the LEEP™ Hot Tub, bringing you exceptional low-cost electrical energy usage. Using much less energy than the ISP (industry standard portables) the Beachcomber LEEP™ positions itself against all other spa competitors' portables and yet is built using the same exceptional quality with a world-renowned industry leadership guarantee. Our lower-priced LEEP[™] portable models

share of global emissions.

Beachcomber's HYBRID4[®] is different than the rest of the hot tub and spa industry: a practical, unpretentious, integrated hot tub appliance for home use that is very energy-efficient and easy to get in and out of with the free optional HYBRID4® SAFEAXISS[™] step and a safe-entry design. Starting from 17 different price points, 2 to 8 people can be seated comfortably. The styling reflects a

outperform the industry average with a reduction of electrical usage costs. Beachcomber believes that monster motors and pumps with high energy usage are not acceptable at any price range.

The 2 innovative designs that Beachcomber has pioneered – HYBRID4[®] and LEEP[™] – have taken strikingly different paths into the unexplored wilderness of lower cost energy usage than the rest of the spa industry. The LEEP[™] Portable is built for the cost-sensitive buyer who wants a quality product with proven lower energy test results than the industry average. Beachcomber is serious about the commitment to reduce our carbon footprint and

"Beachcomber hot tubs are certified under Title 20 law with ultra-low power usage on every one of our price categories."

no-nonsense use of the right features to cover all users' needs for all seasons and climates.

Beachcomber has poured most of the HYBRID4® visual beauty into its lower use of energy, ease of maintenance, a powerful body massage and pricing that addresses all of our customers' needs. A multipurpose digital touch control pad on the hot tub lip powers all the massage jets, controls energy usage and activates safety and romantic mood lighting. Also, the special economy switch manages many of your hot tubs needs when you are away for extended periods.

Beachcomber's form, fit and function are much less complex than the gizmos and gadgets our spa competitors use on their portables. Within the spa industry there is use of many more energy guzzling powered motors to achieve the same or less body

massage than we do, as well as the unnecessary use of multiple pumps, ozonating machines creating oxidizing gases, and plastic built-in pillows to try and improve comfort. Decades ago, we found no need for these types of features and we would not recommend you purchase a hot tub or spa that promotes them today.

Both Beachcomber's HYBRID4[®] and LEEP[™] hot tubs have been selling around the world where electrical power costs can be expensive. It is for this reason that Beachcomber focuses on quality constructed hot tubs with low cost operation. Like us, our customers think this is important!

Creating an unbroken energy cycle

Maximum foam insulation is the key to saving energy

CANTON ...

Since 1983, Beachcomber has been providing the only true 100% Eco4WALL[™] insulated hot tub. The benefit with this type of insulation is that it will not only keep your operational costs low, but will also keep all plumbing lines held firmly in place, with no chance for movement. An important factor since plumbing lines that move during shipping or home use are prone to leak! Beachcomber uses a high-quality energy saver rated foam, which provides one of the highest R-factors in the hot tub industry at an R 3.6 rating per inch. Expanding foam is sprayed into the cavity, completely sealing in the plumbing with no chance for any movement, thus providing an air-tight barrier that minimizes heat loss.

Safe, sparkling, clean, fresh water

Water is the nectar of the gods, and Mother Nature's most pristine gift to us. That is why Tethys, the Greek goddess of fresh water, is our company logo. Since 1980 Beachcomber has focused on environmentally friendly water care products, ensuring sparkling clean water, while caring for our environment. We embrace Natural Enzymes to treat hot tub water; and have a long history of developing and using ecologically friendly products. Our proprietary Care Free System is an easy to use program, requiring fewer products, less maintenance, and less demand on nature's resources. Our newest product harnesses the natural purification power of the Sun's UV rays; our ClearTech UVC Sterilization System™ delivers continuous no-touch water treatment and peace of mind 24/7.

Industry leadership in environmental protection

Beachcomber's company philosophy is simple, we focus on the 3 R's: Recycle, Reduce and Reuse. We do this in our form, fit and function of design, in all our manufacturing processes, right through to the final shipping of our hot tubs to our retail customers. We are very proud of Beachcomber's HYBRID4[®] Hot Tub position of lowest cost of operation in the hot tub and spa industry. Even the resources saved in printing this book benefits our environment, by saving 2 tons of wood, 7 million BTU's of energy, 1,697 pounds of greenhouse gasses that didn't go into the atmosphere, 7,651 gallons of water, and 485 pounds of landfill waste. At Beachcomber, we know that you can save energy in many ways.

Lowest cost operation hot tubs

With the touch of a button on your control panel you get up to the minute operational cost control. Beachcomber's engineers are obsessed with continually refining low cost operation and efficient water hydraulics. We believe it is our "moral obligation to our customers to provide the best hydro massage with the lowest possible energy consumption." Our exclusive FLEXJETS™ system allows for the easy customization of up to 168 jets. Personalize your customized massage by choosing from our many different types of jets, massage patterns and desired intensity for the ultimate in massage therapy. This powerful option is available on all 17 Beachcomber Hot Tub models at no extra cost.

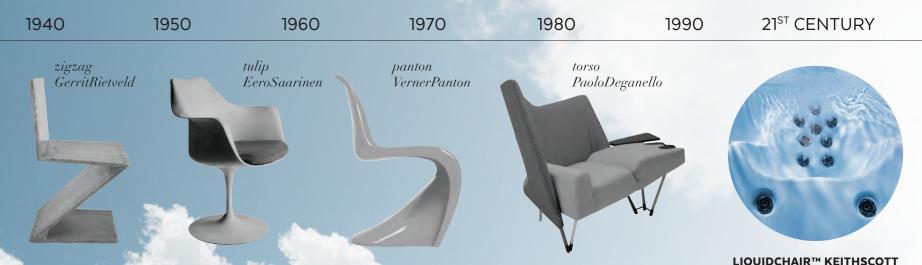
"We found from friends who own a Beachcomber and checking the factual stats... there was no better hot tub made the not to mention that the prices are correct..." — Roger & Linda F.

Frank Lloyd Wright, universally recognized as one of the world's greatest architects, wrote of nature:



As we see it round about us, it is the work... of the Supreme Artist, evidence of His love in His work, His joy in it. We find it in the trees and rocks and animals — sometimes even in people. And wherever we find it, there life really is. Wherever life is there is soul, for what else is life? For one, I am happy to believe that soul is not confined to the human race. I can only regard the visible world as supreme artistry, eternally developing, in which inheres this principle of organic integrity and laws of inherent unity. 99

Our goal for you is to relax and enjoy life in your Beachcomber Hot Tub.



The inspiration of Beachcomber

In 1953, American architect and designer George Nelson wrote "every truly original idea, every innovation in design, every new application, every new use for materials, and every technical invention seems to find its most important expression in the chair."

Apart from possibly the automobile, the seat is the most designed, studied, written about and celebrated artifact of the modern era. You can see with Beachcomber's ergonomic designs that we have studied the endless creative possibilities of the seat and the many ways it can be made to conform to the human body. Beachcomber's structural simplicity, as dictated by ergonomics, gives us the decisive advantage as the most comfortable hot tub in the world.



Using 20th century technology and materials, Keith Scott gave form to the 21st century Liquidchair. First invented in the late 1970s, the Beachcomber Liquidchair[™] was inspired by the endless creative possibilities of the human form. Keith admired many of this century's leading chair designers, who were inspirational to the Liquidchair's comfort. Beachcomber has always been preoccupied with structural simplicity, as dictated by ergonomics, for the many ways our seats conform to the human body for the ultimate in comfort. You can see for yourself how Beachcomber's moulded shape reflect the shapely curves of the human body.

Beachcomber has 17 different hot tub models that are more than just a place to sit in hot water. They are simple, well-designed, comfortable, intriguing places to visit and relax in year-round.

"... the Beachcomber won hands down, we ordered it on the spot. We felt you offered the best quality; features, hot tub configuration and the best price" — Diane N.

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Leading edge technology.

BIC-E SYSTEM: Beachcomber Improving Customer experience

The new EasyTouch touchscreen + mobile app that transforms your smartphone into the ultimate mobile remote control for your hot tub.

Luxurious. Sensuous. Comfortable

Our designers find ways to make our hot tubs comfortable, and safe without the use of plastic pillows that stain, smell, rot and require costly replacement. Integrated ergonomics such as moulded neck recesses, safe hand grips, elbow impressions, multi-leveled seating contours and easy entry and exit, are all trademarks of a Beachcomber's unparalleled comfort.

Beachcomber's Star Trail Experience

TURN YOUR SPACE INTO A ROMANTIC OASIS

Enjoy your choice of dramatic or subdued levels of clear moon light or a choice of coloured water lighting at the touch of a button. Choose from a wide selection of lighting options both above and below the water line to provide special effects in your hot tub. This beautiful rooftop location shows how Beachcomber's illuminated light sources interact like a torch with nature.

"I could have never imagined how relaxing it is. After a stressed filled day, I soak my worries away then sleep like a log. The best investment I could have made." — Steve N.

Enhancing relationships by connecting with the people that are closest to you

The pace of life today is faster than ever before. The common things in our lives that were made to save us time like smartphones, TVs, tablets, and computers, are now taking over our lives and leaving us little time to relax and unwind to relieve that mental stress. It's tough to find the right place in our busy schedules to slow down long enough to spend some time with the people we love or care about the most.

That's why a Beachcomber Hot Tub is the perfect place to create the mood you want. With special, inviting lightings on our Roman Arch[™] Waterfalls and Everlite[™] LED, you have ready-made mood lighting to set the perfect ambiance. Good feelings are evoked when you are enveloped by the warm, massaging waters of a Beachcomber – conversation flows and you share your dreams and aspirations

with your loved ones. And with mood lighting like this, it becomes a relaxing, romantic vacation getaway that you can enjoy and escape to, just a few feet from your back door, any time you need it. There is no luggage to worry about, no tickets, and no crowds when escaping to a Beachcomber – just you, your loved ones, and good feelings in warm, massaging water.

Since 1978, Beachcomber designers have been blending light, along with hydrotherapy using air, water and heat. Subtle design for human comfort makes it easy to enjoy – that design works together with the best human ergonomics in form, the best in building the right fit, and the best in usability with function. That's why it feels so good to enjoy the comfort of Beachcomber design with the perfect blend of romantic lighting, hydrotherapy and human ergonomics.





FLEXJETSTM selections give you the best body massage

Flexibility counts. That's why we offer you a multitude of jet choices and combinations, because we don't expect you to check your individuality at the door. Beachcomber's FLEXJETS™ System gives you free jetting selections that allow you to customize the massage inserts, for the number of jets you need.

You can adjust the FLEXJETS™ anywhere from off, to full strength volume – and, you can decide the massage intensity, the type of water massage, and even the

width of the body spray by simply interchanging the FLEXJETS™ to tailor to your own massage requirements. It's very easy really, just like changing a light bulb simply twist it out and replace it with the massage insert you want. We realize that each person's needs are different - that's why Beachcomber offers the broadest range of jetting combinations, at no extra cost to you. Our goal with FLEXJETS™ is to help you relax and relieve the stresses of daily life, your own way.

LARGE



THERAPY FOR YOUR NECK

Targeted, focused massage on the cervical area of your body - specifically your neck, will have a big effect on your general well-being. Your neck and shoulders are one of the areas that are affected most by work stress. With so much of modern day work linked to working with a computer, your upper body takes repeated strain. Beachcomber's neck jets help relieve that chronic pain, every time you use your hot tub.



THERAPY FOR YOUR BACK

Some 75% of today's baby boomer population struggles with back pain. In a Beachcomber, you lose most of your body weight as you become buoyant in the water; coupled with strong FLEXJETS™ that are fully adjustable anywhere from off, to full force, you can experience relief and rejuvenation for your back pain.



THERAPY FOR YOUR FEET

With the thickest, toughest skin on your body, your feet are probably the least cared-for part of your body! And yet we are on them, every day of our lives. Beachcomber provides therapy for your feet as well, with Reflex Foot Massage[™] – it's like a personal massage therapist, giving you a foot massage that will relax you, relieve stress, and take the tension out of your body.

MEDIUM

SMALL

"... we are very pleased... hardly a day goes by that we aren't in it, and as we sink into the warm water we congratulate ourselves on our choice." — Dave M.

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Decide the number of jets you need with Beachcomber FLEXJETSTM optimization



Health & Happiness, brought to you by **Beachcomber Hot Tubs**

The benefits of hydrotherapy have been known for thousands of years. Using three of nature's most powerful pain relief agents - heat, water, and air - a hot tub invigorates and gently massages aches and pains and relieves stress. You can control and relieve daily stress and tension by soaking in a Beachcomber for just 15 minutes every day.

The Beachcomber Hydrotherapy massage delivers a precise combination of heat, buoyancy, and jet propulsion to maximise the benefits of each hot tub session. With expertly placed interchangable massage options, Beachcomber FLEXJETS[™] Technology is a revolutionary way to ensure a personalized hot tub experience.

So sit back and let the world around you melt away with your own customized hydrotherapy system.

"The Beachcomber is very comfortable, and we love the different jets. The spa helps us be more relaxed and helps us fall asleep easier and faster at night." - Jean Guy H.

NECK: Pulsator Neckjet

Targets areas of aches and tension with a single pressurized stream.

SHOULDERS & UPPER BACK: Cluster FLEXJETS™

7-in-1 full motion massage jets work together to penetrate deep into muscle tissues to melt away aches and pains.



ARMS & PALMS: Single Roto FLEXJETS™

Focused jets deliver a high pressure massage to target specific areas of your arms and palms.



SPINE & LOWER BACK: Twin Roto FLEXJETS™

Double oscillating jets deliver a high pressure massage to target large tissue areas of your back.



THIGHS & CALVES: Vortex FLEXJETS™

Available in 4 sizes, customize your hydrotherapy with easily

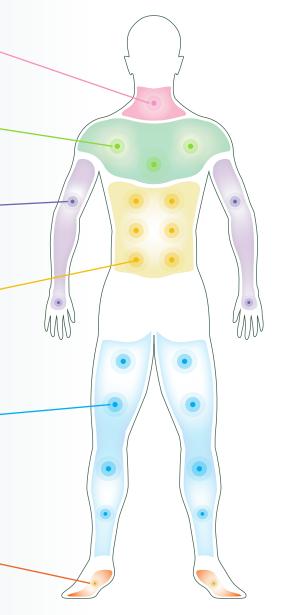
adjustable single targeted pressurized stream massages.

FEET: Reflex Foot Massage™

Enjoy a reflexology-inspired massage with vigorous targeted massage jets.



Our fully customizable FLEXJETS[™] have been engineered to target specific areas of the body:



5 HEALTH BENEFITS OF A HOT TUB



TREATS MUSCLE TENSION

From amateurs to athletes, participants in wide-ranging independent testing have seen an improvement in body flexibility and increased tissue repair after regular hot tub use.

HELPS BURN CALORIES

While relaxing in your Beachcomber Hot Tub is not a substitute for a cardio session and should not be an excuse to be less active in everyday life, it has been estimated that a hot tub soak burns as many calories as going out for a short walk.

NATURALLY DECREASES STRESS

The increased blood flow when the human body is immersed in warm water has been clinically shown to reduce anxiety and induce calmness, creating a change in mental health paired with positive effects that are felt throughout the day.



PROMOTES THE FLOW OF ENDORPHINS AND IMPROVES YOUR MOOD

Submerging your body in hot tub water naturally triggers the release of endorphins as the heat helps boost circulation. Endorphins are our natural happiness makers, and induce feelings of easiness and comfort that enhance our mental state.

A BETTER NIGHT'S SLEEP $|0 \square$

At night, our body temperature drops naturally, signaling the production of melatonin, the sleep hormone. Soaking in a hot tub raises the body temperature; exiting the hot tub will rapidly cool the body down, triggering a faster production of melatonin, and better preparing the body for sleep.

Feel great about the Beachcomber Hot Tub you buy

With Beachcomber you never have to worry about price because we have a model suited for every budget and every need. With 17 different models to choose from, you can select a hot tub that fits your personal needs and provides you with the best value. Every Beachcomber Hot Tub is hand built in the same factory, with the same high-quality and guarantee. The differences in price are dependent only on the size, design and options. So, regardless of which model you choose, you can feel great about the Beachcomber Hot Tub you purchase.

BEACHCOMBER OWNERS SPEAK OUT ON THE PRIDE OF OWNERSHIP

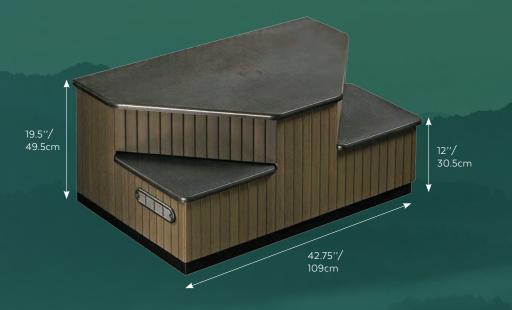
Ongoing customer research is a part of our company's efforts to find ways to serve you better. Beachcomber's research tells us how you feel about our products and the extra value option packages we build into them. You can find our surveys on our company website home page: www.beachcomberhottubs.com. We encourage you to communicate directly with us about both your shopping experience, and your ownership experience by visiting our website.

In our most recent survey, we were not surprised to learn that over a third of Beachcomber Hot Tub owners did not consider any other brands. People who know about quality and value for the price search out Beachcomber! Our survey also showed that over a third of Beachcomber Hot Tubs are sold by word of mouth; friends telling friends about the great value, FLEXJETS™ options and the energy package they received with every Beachcomber. The latest survey results of our existing hot tub owners revealed that 98.4% feel so good about their purchase and value for the money, that they would buy another Beachcomber and also recommend a Beachcomber Hot Tub to a friend or loved one.

"We have had many great times enjoying our Beachcomber Hot Tub and I would like to thank you for making such a superior product." – Joyce W. and Branko L.

HYBRID4[®] SAFEAXISS[™] STEP

Included with all HYBRID4[®] hot tubs, this wide landing platform features a non-slip texture to enhance grip during exit and entry.



THE BEACHCOMBER GUARANTEE

It's important to us to ensure that you have the coverage that you paid for with your new Beachcomber Hot Tub! We build a worry-free hot tub, and back it up with a 100 percent worry-free Guarantee. Protects you from exclusions, limitations, disclaimers & fine print





590



380

We are committed to ongoing innovations of our product, and we may make changes without notice. For more information and details, visit your local store.



570

550

530



BEACHCOMBER MODEL 750 SLB

Shown here in Opal Acrylic, with optional features

Exquisite Luxury

Our top-of-the-line model of exquisite luxury, the 750 SLB is a masterpiece in design and craftsmanship. Fully-loaded with sound, light, and state-of-the-art premium and hydrotherapeutic features, immerse yourself in it's excellence, comfort, and performance. Experience acoustitherapy with the sensational surround sound system. Discover the new meaning of home luxury.

SPECIFICATIONS

Up to 192 fully customizable $FLEXJETS^{TM}$

SEATING CAPACITY 8 (7 active seats + 1 cooling seat)

DIMENSIONS 89 × 89 × 38 inches / 226 × 226 × 97 centimeters

DRY WEIGHT 800 pounds / 363 kilograms

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FILLED WEIGHT 4446 pounds / 2017 kilograms

WATER CAPACITY 437 US gallons / 1654 litres /364 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 60 Amp, 6/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA



Extraordinary Luxury

this timeless hot tub.

SPECIFICATIONS

SEATING CAPACITY

DIMENSIONS 89 × 89 × 38 inches / 226 × 226 × 97 centimeters

DRY WEIGHT 800 pounds / 363 kilograms

FILLED WEIGHT 4446 pounds / 2017 kilograms

WATER CAPACITY 437 US gallons / 1654 litres / 364 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 60 Amp, 6/3 Wire GFCI Protector Circuit





BEACHCOMBER MODEL 750 HYBRID4®

Shown here in Onal Acrylic, with optional features

An extraordinary and majestic tub, the 750 Hybrid4[®] is packed with the very best hand selected Beachcomber features. Illuminate your night soaks with the premium and series-exclusive ambient Star Trail[™] Corner lighting, and the soothing Roman Arch[™] Waterfall. Elevate yourself into new dimensions of luxury and performance with

Up to 192 fully customizable $FLEXJETS^{TM}$

8 (7 active seats + 1 cooling seat)



VIEW IN VIRTUAL 360 SCAN OR CODE WITH PHONE CAMERA



BEACHCOMBER MODEL 740 HYBRID4®

Shown here in Opal Acrylic, with optional features.

Extravagant Luxury

The popular 740 Hybrid4[®] is a magnificent and luxurious model, which features the ergonomic Form-fitting Lounger and the Ecstaseat, inviting you to lay back and relax into the ultimate massage relief of a Beachcomber. Complete with the specially integrated neck, back, calf and foot massage, live large in this luxurious hot tub today.

SPECIFICATIONS

Up to 183 fully customizable FLEXJETSTM

SEATING CAPACITY 6 (5 active seats + 1 lounger, and a cooling bench)

DIMENSIONS $89 \times 89 \times 38$ inches / $226 \times 226 \times 97$ centimeters

DRY WEIGHT 800 pounds / 363 kilograms

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FILLED WEIGHT 4162 pounds / 1888 kilograms

WATER CAPACITY 403 US gallons / 1526 litres / 336 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 60 Amp, 6/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA



Expansive Luxury

SPECIFICATIONS

SEATING CAPACITY

DIMENSIONS

DRY WEIGHT 675 pounds / 306 kilograms

FILLED WEIGHT 3470 pounds / 1574 kilograms

WATER CAPACITY 335 US gallons / 1268 litres / 279 UK gallons





BEACHCOMBER MODEL 730 HYBRID4®

Shown here in Opal Acrylic, with optional features

A best-seller, the large and luxurious 730 Hybrid4[®] takes hydrotherapy to another level with the unique Multi-directional Foot Massage, Form-fitting lounger, and the Ecstaseat- submerse in your very own personalized massage and foot reflexology. Welcome to the ultimate hydrotherapeutic hot tub experience.

Up to 161 fully customizable $FLEXJETS^{TM}$

6 (4 active seats + 1 lounger + 1 cooling seat)

80 × 88 × 38 inches / 203 × 224 × 97 centimeters

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 50 Amp, 6/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA



BEACHCOMBER MODEL 720 HYBRID4®

Shown here in Opal Acrylic, with optional features

Exceptional Luxury

The 720 Hybrid4[®] is an exceptional and sizable hot tub. With the Ecstaseat, Swivel seat, and the thoughtfully fitted targeted massagers as well as the Quad Reflex Foot Massage™, there's no better hot tub model to let your muscles truly relax. Experience your slice of hydrotherapeutic heaven today.

SPECIFICATIONS

Up to 147 fully customizable FLEXJETSTM

SEATING CAPACITY 7 (6 active seats + 1 cooling seat)

DIMENSIONS 80 × 88 × 38 inches / 203 × 224 × 97 centimeters

DRY WEIGHT 675 pounds / 306 kilograms

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FILLED WEIGHT 3695 pounds / 1676 kilograms

WATER CAPACITY 362 US gallons / 1370 litres /301 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 50 Amp, 6/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA





Exclusive Luxury

The 710 Hybrid4[®] boasts a compact yet spacious interior with it's hydrotherapy packed Form-fitting lounger, Ecstaseat, a Full-body upright seat, as well as the unique Pyramid Reflex Foot Massage™. This real crowd-pleaser, is the benchmark of luxury uncompromised.

SPECIFICATIONS

SEATING CAPACITY

DIMENSIONS

DRY WEIGHT 700 pounds / 318 kilograms

FILLED WEIGHT 3037 pounds / 1378 kilograms

WATER CAPACITY





BEACHCOMBER MODEL 710 HYBRID4®

Shown here in Opal Acrylic, with optional features

Up to 143 fully customizable $FLEXJETS^{TM}$

4 (3 active seats + 1 lounger, and a cooling bench)

70 × 86 × 38 inches / 178 × 218 × 97 centimeters

280 US gallons / 1060 litres /233 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 50 Amp, 6/3 Wire GFCI Protector Circuit





VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA

BEACHCOMBER MODEL 590 HYBRID4®

Shown here in Opal Acrylic, with optional features

Inviting Comfort

Ever-inviting for soakers of all heights with its comfortable multi-level seating such as the unique elevated active seat, and the love seat, the spacious and elegant 590 Hybrid4® is a hydrotherapy-packed 7-seater hot tub that welcomes you to live life to the fullest. Now everyone can soak it up.

SPECIFICATIONS

Up to 128 fully customizable FLEXJETSTM

SEATING CAPACITY 7 (7 active seats, and a cooling bench)

DIMENSIONS 89 × 89 × 38 inches / 226 × 226 × 97 centimeters

DRY WEIGHT 725 pounds / 329 kilograms

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FILLED WEIGHT 4312 pounds / 1956 kilograms

WATER CAPACITY 430 US gallons / 1628 litres / 358 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 50 Amp, 6/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA



Impressive comfort

SPECIFICATIONS

SEATING CAPACITY

DIMENSIONS 80 × 88 × 38 inches / 203 × 224 × 97 centimeters

DRY WEIGHT 650 pounds / 295 kilograms

FILLED WEIGHT 3670 pounds / 1665 kilograms

WATER CAPACITY 362 US gallons / 1370 litres/ 301 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 50 Amp 6/3, Wire GFCI Protector Circuit





BEACHCOMBER MODEL 570 HYBRID4®

Shown here in Opal Acrylic, with optional features

The spacious 570 Hybrid4® always impresses with its multilevel seating and special elevated active seat, embracing soakers of all heights. Live it up with the invigorating Verta-sage™ seat, range of hydrotherapeutic massagers, wide cooling bench, and one-of-a-kind Multi-level Reflex Foot Massage™. Prepare to be the life of the party with this Beachcomber hot tub.

Up to 112 fully customizable $FLEXJETS^{TM}$

6 (6 active seats, and a cooling bench)



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA



BEACHCOMBER MODEL 550 HYBRID4®

Shown here in Opal Acrylic, with optional features.

Indulgent Comfort

Recline into the lounger, lean back into the Verta-sage[™] Seat or chill out on the cooling bench - the choice is yours with the ever popular 550 Hybrid4[®]. The spacious design, and combination of dynamic hydrotherapeutic features allows you to indulge in a truly relaxing Beachcomber hot tub experience.

SPECIFICATIONS

Up to 106 fully customizable FLEXJETSTM

SEATING CAPACITY 5 (4 active seats + 1 lounger, and a cooling bench)

DIMENSIONS 80 × 88 × 38 inches / 203 × 224 × 97 centimeters

DRY WEIGHT 650 pounds / 295 kilograms

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FILLED WEIGHT 3820 pounds / 1733 kilograms

WATER CAPACITY 379 US gallons / 1435 litres/ 316 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 50 Amp, 6/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA 0



Incredible Comfort

SPECIFICATIONS

SEATING CAPACITY

DIMENSIONS

DRY WEIGHT 600 pounds / 272 kilograms

FILLED WEIGHT 3103 pounds / 1408 kilograms

WATER CAPACITY 300 US gallons / 1136 litres/ 250 UK gallons





BEACHCOMBER MODEL 540 HYBRID4®

Shown here in Opal Acrylic, with optional features

One of our best-sellers, the modest but roomy 540 Hybrid4® symbolizes the perfect balance of performance and size, easily accommodating a group of 5 without compromising on comfort. Relax into the hydrotherapeutic Verta-sage™ seat and discover the perfect hot tub experience today.

Up to 102 fully customizable $FLEXJETS^{TM}$

5 (5 active seats, and a cooling bench)

70 × 86 × 38 inches / 178 × 218 × 97 centimeters

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 40 Amp, 8/3 Wire GFCI Protector Circuit





VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA

BEACHCOMBER MODEL 530 HYBRID4®

Shown here in Opal Acrylic, with optional features

Invigorating Comfort

Deep seats, deeper conversations - keep the conversation flowing with people you love in the 530 Hybrid4® deepseater hot tub. Featuring 4 ergonomic active seats to soak fully and comfortably, immerse yourself in a more meaningful connection with a Beachcomber hot tub.

SPECIFICATIONS

Up to 84 fully customizable $FLEXJETS^{TM}$

SEATING CAPACITY 4 (4 active seats, and a cooling bench)

DIMENSIONS 70 X 86 X 38 inches / 178 X 218 X 97 centimeters

DRY WEIGHT 600 pounds / 272 kilograms

FILLED WEIGHT 3394 pounds / 1540 kilograms

WATER CAPACITY 335 US gallons / 1268 litres / 278 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 40 Amp, 8/3 Wire GFCI Protector Circuit





A Perfect Balance of Comfort and Size

SPECIFICATIONS

SEATING CAPACITY 2 wide-bodied loungers

DIMENSIONS

DRY WEIGHT 425 pounds / 193 kilograms

FILLED WEIGHT 1885 pounds / 855 kilograms

WATER CAPACITY 175 US gallons / 662 litres /146 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 40 Amp, 8/3 Wire GFCI Protector Circuit 120V / 240V Convertible



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA

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BEACHCOMBER MODEL 510 LEEP[™]





Striking the perfect balance of comfort and hydrotherapy, the compact yet spacious 510 LEEP[™] showcases 2 wide bodied loungers with massage jets targeting the lumbar system. Invite a more intimate connection with your loved one with this elegant hot tub.

Up to 60 fully customizable $FLEXJETS^{TM}$

 $57 \times 75 \times 30$ inches / 145 × 191 × 76 centimeters





VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA

BEACHCOMBER MODEL 380 HYBRID4®

Shown here in Opal Acrylic, with optional features.

Your new Family Room

A big tub for the big family, the 380 Hybrid4[®] is the embodiment of performance and value, comfortably seating up to 7 soakers. Entertain freely with a large group utilizing the Barrier-Free™ seating, or take a breather on the cooling seat. Discover your new family room with a Beachcomber Hot Tub.

SPECIFICATIONS

Up to 102 fully customizable FLEXJETSTM

SEATING CAPACITY 7 (6 active seats + 1 cooling seat)

DIMENSIONS $89 \times 89 \times 38$ inches / $26 \times 226 \times 97$ centimeters

DRY WEIGHT 725 pounds / 329 kilograms

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FILLED WEIGHT 4212 pounds / 1911 kilograms

WATER CAPACITY 418 US gallons / 1582 litres / 348 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 40 Amp, 8/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA



Family-sized Comfort

SPECIFICATIONS

SEATING CAPACITY

DIMENSIONS

DRY WEIGHT 650 pounds / 295 kilograms

FILLED WEIGHT 3528 pounds / 1601 kilograms

WATER CAPACITY 345 US gallons / 1306 litres / 287 UK gallons





BEACHCOMBER MODEL 360 HYBRID4®

Shown here in Opal Acrylic, with optional features

The spacious and comfortable 360 Hybrid4[®] is a family-sized model that easily soaks up to a group of 6. With Barrier-Free™ seating, a lounger, and a cooling bench to alternate between, everyone will be delighted to try them all out. Connect the family in a Beachcomber hot tub for generations to come.

Up to 100 fully customizable $FLEXJETS^{TM}$

6 (6 active seats, and a cooling bench)

80 × 88 × 38 inches / 203 × 224 × 97 centimeters

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 40 Amp, 8/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA



BEACHCOMBER MODEL 350 HYBRID4®

Shown here in Opal Acrylic, with optional features.

Family Vacation Every Day

How about a family vacation, just steps from your backyard? The 350 Hybrid4[®] flaunts an extensive range of targeted hydrotherapeutic features, on top of the special Barrier-Free™ seating, as well as the lounger you may have to call dibs on first. Look forward to lounging in the comfort of this familyfriendly hot tub.

SPECIFICATIONS

Up to 104 fully customizable $FLEXJETS^{TM}$

SEATING CAPACITY 5 (4 active seats + 1 lounger, and a cooling bench)

DIMENSIONS

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80 × 88 × 38 inches 203 × 224 × 97 centimeters

DRY WEIGHT 650 pounds / 295 kilograms

FILLED WEIGHT 3778 pounds / 1714 kilograms

WATER CAPACITY 375 US gallons / 1420 litres / 312 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 40 Amp, 8/3 Wire GFCI Protector Circuit



VIEW IN VIRTUAL 360 SCAN OR CODE WITH PHONE CAMERA



Family Favourite

A family favourite, the 340 LEEP[™] is modestly sized and priced, without sacrificing on comfort. With the Barrier-Free™ seating, it is ideal for 5 of your closest friends and family to soak in and discover a new kind of bubbly hour.

SPECIFICATIONS

SEATING CAPACITY 5 (5 active seats, and a cooling bench)

DIMENSIONS 70 × 86 × 34 inches 178 × 218 × 86 centimeters

DRY WEIGHT 640 pounds / 290 kilograms

FILLED WEIGHT 3143 pounds / 1426 kilograms

WATER CAPACITY 300 US gallons /1136 litres / 250 UK gallons

120V / 240V Convertible



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BEACHCOMBER MODEL 340 LEEP[™]





Up to 81 fully customizable $FLEXJETS^{TM}$

NORTH AMERICAN ELECTRICAL STANDARDS 240 Volt; 40 Amp, 8/3 Wire GFCI Protector Circuit





VIEW IN VIRTUAL 360 SCAN OR CODE WITH PHONE CAMERA

BEACHCOMBER MODEL 320 LEEP[™]

Shown here in Opal Acrylic, with optional features.

Classic Family Choice

A classic family choice, the traditional round 320 LEEP[™] tub boasts a big personality with the Barrier-Free[™] seating, cooling bench, and a Whirlpool jet. Bringing you closer to what matters most.

SPECIFICATIONS

Up to 45 fully customizable FLEXJETSTM

SEATING CAPACITY 6 (6 active seats, and a cooling bench)

DIMENSIONS 78 × 34 inches 198 × 86 centimeters

DRY WEIGHT 425 pounds / 193 kilograms

FILLED WEIGHT 2444 pounds / 1109 kilograms

WATER CAPACITY 242 US gallons / 916 litres / 202 UK gallons

NORTH AMERICAN ELECTRICAL STANDARDS 120 Volt; 15 Amp, GFCI Protector Plug in Cord 120V / 240V Convertible



VIEW IN VIRTUAL 360 SCAN QR CODE WITH PHONE CAMERA







We love you too!



"I purchased my first Beachcomber Hot Tub 14 years ago and it served me well. My second hot tub is so great and all the improvements made are excellent. Thanks for the great outdoor feeling and a great way to relax after a hard day at work."



"Since I bought my Beachcomber Hot Tub, I have been able to stop going to the chiropractor... My arms and shoulders move more freely, without pain."

- Bill G.





"I gave up a Florida vacation to purchase my Beachcomber Hot Tub. This is the best thing I ever did."

- Sharon S.





"My wife is on her feet all day running a restaurant and she was getting back aches and headaches. Now she doesn't. Wow, what a relief. She is happier and full of energy every day thanks to our Beachcomber Hot Tub."

-Andre and Barb T.



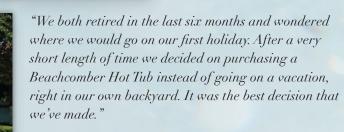






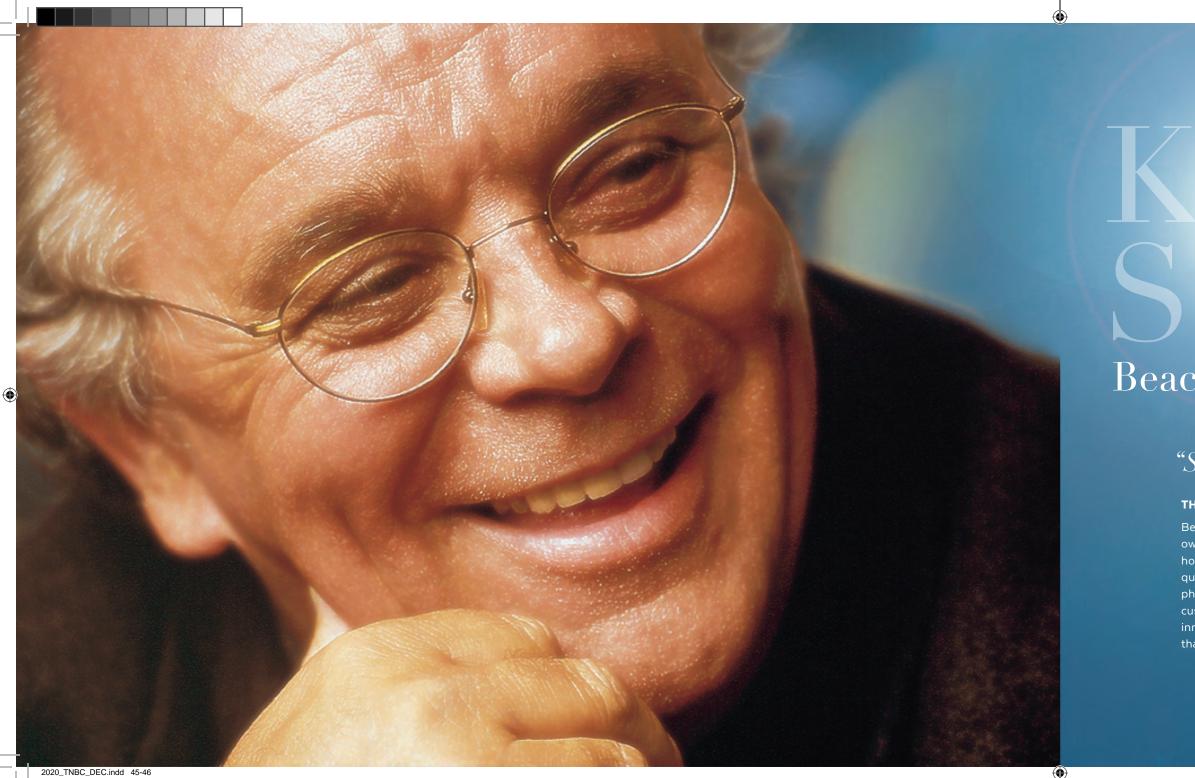
"Our hot tub has become our family center. We have found that this is a great place to have meetings and heart-to-heart talks."

– Peter, Laurene, Maat and Kendra L.



– Diane and Tom B.







In 2019, Beachcomber Hot Tubs was awarded the ISO/IEC 17025 certification for our on-site Energy Testing Laboratory.

Beachcomber Founder

"Striving for zero is my ultimate goal."

THE GUARANTEE: OUR PROMISE, YOUR BENEFIT.

Beachcomber is a well-established, forty one year old family owned and professionally managed global company. High-quality hot tub construction and a zero-defect approach in enhancing our quality in our manufacturing processes are critical to our company philosophy. Our high level of integrity and focus on superior customer service is unmatched in the industry. We share this innovative and exclusive Guarantee with our customers, knowing that together we are making a difference with quality.

You can trust Beachcomber. We've worked tirelessly to bring the best hot tub solutions to our customers and to develop simple design principles of form, fit and function. Rather than opting for the accepted industry average standards in construction we took a more difficult and painstaking quality control process that resulted in our zero-defect manufacturing philosophy. If you have a problem, we fix it, it's that simple. That's why Beachcomber has our Guarantee.

A different approach. Beachcomber Hot Tubs.

Reflecting the Spirit of Simplicity

In 1978, the Scott family, founders of Beachcomber, committed the company to "a simple modern hot tub" because they saw beauty in simplicity. To build with quality materials and little embellishment, these methods solved problems in the world of hot tub design and inspired the company's mission: "never to create anything without a purpose, yet make everything we create attractive and interesting."

Right from the start we "just wanted to make the world a better place." From the world-renowned Beachcomber 690 lounger hot tub, the embodiment of minimal design and maximum impact, to Beachcomber's 750 SLB executive hot tub model, created for the 21st century. Our approach to design has been to focus on comfort and convenience, with clean, simple style lines, and all have a function for Beachcomber Home Collection Hot Tubs. At Beachcomber, design is both the means and the end. Presently we have eighteen hot tub models in our Home Collection that accommodate different sizes, designs and price points to cover all markets.

Glenn Lahay, the head of Beachcomber's product design team, recognized that North America's lifestyles were shifting in the early 1980's. We realized early on that people around the world wanted a place to relax in their home that was affordable, low-maintenance and energy-efficient in all seasons in any climate to relieve stress. Beachcomber has now introduced this flexible new style of living with soothing warm waters right in your home in over 40 countries around the world. We quickly gained a loyal following with 98.4% of past Beachcomber Hot Tub owners saying "they would purchase a Beachcomber again or recommend us to a friend". This is sheer proof that

owners like our different look of hot tubs, our energy efficiency, clean lines, better proportions of space, honest use of materials and affordable prices.

Early in the history of Beachcomber we found it important to put form, fit and function first along with building quality in every hot tub we build. Right from our lowest priced hot tub to our executive 750 SLB model, we build with the same integrity in our quality and our guarantee. Many people question what the difference in each model then is; "we say with confidence the only difference is in the size, design and options." In Beachcomber's designs you will see absolute simplicity; no surface enrichments, no glitz and no gadgets. This brought about the necessity of precision. We do not cover up anything. We pride ourselves at Beachcomber in using only the best materials for the job. "Nothing should cry for attention."

Beachcomber designers focused on meeting the hot tub buyer's needs with an aesthetic and functional flexibility in comfort. Beachcomber introduced such non-standard options with other brand makers such as safety moulded entry/ exit hand grips, a floor water drain, a HYBRID4® two tier step, a HYBRID4® Hot Tub, LED Lighting and a Pure 100% MICROFILTER[™] cleaning system. Ask about our Quintessential Surround Sound System (QSSS) in which we have no speakers; instead we use the hot tub acrylic shell as the speaker cone. Beachcomber has taken a different road than that of the spa industry. Initially without all of the glitz, our product was a little slower to sell, but we established strong past Beachcomber owner referrals and we got noticed fast.

"Have we told you how much we love you? There will come a day (or maybe not) when this 19 year old Beachcomber Hot Tub will pack it in; there's no doubt, the next one will be bought from you! Thank you for all the awesome customer service."

– Juli & Greg E.

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Nobody goes further to match your desires

In granting the wishes of Beachcomber's world of retail customers for a source of customization of their hot tubs, we created the "Tailor Made Customization Program" with a wide and varied array of over 900 different custom colour combinations for your new Beachcomber. These colour assortments are available on the acrylic hot tub finish, cabinet tones, step top finishes and our hot tub covers giving you the widest choice to match the outside colour scheme of your home and create for you a totally new restful resort just a few steps outside your back door. Looking through the lifestyle pages of this book you will see clearly how colour and light make a beautiful Beachcomber sculpture in your garden.

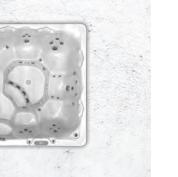
Proper lighting in our customization department gives us the best viewing conditions and allows us to detect even the slightest of anomalies, ensuring your complete satisfaction with the best end result. With all of our Beachcomber Hot Tub quality control methods in place, we continue to be in the first place position.

So, what's your favorite colour?

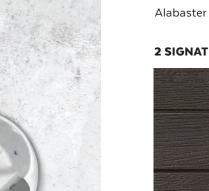












Ebony



Over 900 unique colour combinations for you to choose from!

CUSTOMIZE YOUR OWN DREAM TUB

Customize the finishes and features on your Beachcomber Hot Tub, down to your individual jetting therapy preferences - our FLEXJETS[™] technology allows you to choose the width of spray, intensity, and direction of the massage. Tell us what you want, and we'll make it happen by creating a tailor-made hot tub specifically for you.

6 ACURALUX™ FINISH: THE FINEST ACRYLIC SHELL BACKED BY GLASSLOC™ STRUCTURAL BONDING FOR DURABILITY AND LONGEVITY.



Opal

2 SIGNATURE ENVIROSKIRT[™] FINISHES



3 ENVIROSKIRT[™] FINISHES



Walnut

Ebony

Walnut

Bamboo

2 HYBRID4® STEP TOPS







Tan

Steel

Why Beachcomber?



Beachcomber Hot Tubs[®] is a family-owned, Canadian manufacturer based in Surrey, BC, and has been handcrafting hot tubs of the finest quality, best value, and unparalleled comfort since 1978.

QUALITY OF CONSTRUCTION

Over 50 different precision and performance tests are conducted to ensure the finest construction quality on every hot tub.

UNPARALLELED COMFORT

From the hand sculpted hand grips to the deep bucket seat design, Beachcomber offers unparalleled comfort and an ergonomic design for the perfect fit.

PRICE, VALUE & LONGEVITY

Our hot tubs are designed and priced for everyone - get the same uncompromised quality, value, and longevity across all hot tub models, regardless of the price point

BEACHCOMBER GUARANTEE

Not a typical limited warranty, we stand by our simple, straight-forward, water-tight guarantee to protect you.

CUSTOMIZABLE FLEXJETS[™]

Our customizable FLEXJETS[™] with hydrotherapeutic massage offer relief from muscle and soft tissue soreness, anxiety and stress.

EASE OF MAINTENANCE

Beachcomber Hot Tubs are self-cleaning using an Infinity Skimmer, MICROFILTER™, exclusive Gravity Floor Drain, and on select models, a Hush Pump System™ with Sweeper Jets for 24/7 circulation and filtration.

ENERGY-EFFICIENT

Unrivalled energy efficiency that saves you up to 33% in lower operating costs than the industry standard portable hot tubs. Our LEEP™ and HYBRID4[®] models include exclusive energy efficient features.

CUSTOMER REVIEWS

Beachcomber hot tub owners love their hot tub and 98.4% said that they would recommend purchasing a Beachcomber to family and friends.

MULTI-LEVEL SEATING

A philosophy in hot tub design that caters to all bathers regardless of height, shape, or size, whether you are soaking and relaxing, or taking a break to cool down

SAFETY FEATURES

For easy entry and exit, a stepping design is integrated within the hot tub, and features a Checkerplate Non-Slip[™] surface culminating into an extra large footwell.

ATTRACTIVE DESIGNS

The aesthetics of a Beachcomber hot tub are unequalled - we do not use pillows, metal rails, or pop up speakers. This means that a Beachcomber will not only last a generation, it will also always look timeless.

SIZED FOR EVERYONE

Beachcomber manufactures a variety of sizes whether it is for 1 person or 8 people, we have the perfect fit for everyone.

LEADING-EDGE TECHNOLOGY

We incorporate leading edge technologies to improve your Beachcomber experience, such as an app to transform your smartphone into the ultimate mobile remote control for your hot tub.

ENTERTAINMENT

Keep the music flowing with the Quintessential Surround Sound through the Bluetooth connection with Air Connect[™].



2020 TNBC DEC.indd 51-52

Living Healthy, Living Happy

CONNECTING FAMILY, FRIENDS & LOVED ONES

Hot tubs create the perfect opportunity to actually connect with your significant other and family. Slip away from the daily demands of life and into a Beachcomber.

MAKING THE WORLD A HEALTHIER AND HAPPIER PLACE

Just the use of a Beachcomber hot tub for just 15 minutes every day with nature's most powerful pain relief agents - heat, water, and air - invigorates and gently massages to help prevent and manage chronic health conditions by lowering blood pressure, improving circulation, relieving stress, and help rid your body of toxins, and more.



You can see the difference that quality makes, from any angle, including upside-down.

Beachcomber shows you clearly the reasons why it is best in price, free jet selections, cost of operation, ease of maintenance, and more. Historically hot tub and or spa designs have been the subject of many debates over conflicting opinions about the use of technology, materials and gadgets versus our form, fit and function. Today's hot tub is a declaration of attitudes, ideas and values of their creators, and whatever viewpoints may be represented in them. Beachcomber is here to share our ideas, thoughts and reasons on how and why we will only build this way for your long term personal investment in a hot tub.

BEACHCOMBER PROMISES^{*}

30 DAY EXCHANGE PRIVILEGE

What if the stock hot tub you choose isn't the right one for you? We offer a 30 Day exchange privilege, so you can exchange the value paid for another model excluding installation parts and labour.

30 DAY FLEXJETS™ EXCHANGE

Our FLEXJETS[™] technology allows you to choose the width of spray, intensity, and direction of the massage. After your hot tub is installed, if you find a FLEXJETS[™] insert you love and want more of, you can exchange your FLEXJETS[™] at no extra cost for the first 30 days.

30 DAY MONEY BACK PROMISE

If you decide a stock hot tub isn't a fit for your home, our 30 Day money back promise means if you don't absolutely love it, we'll come pick it up and give you a refund, less installation parts and labour.



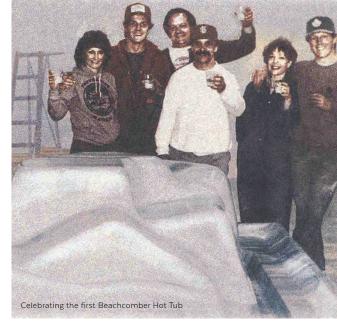
A proud history of a successful brand, together...

Since the first Beachcomber Hot Tub was born back in 1978, we have been on a journey to build quality hot tubs at every price level with the lowest possible operating costs. It makes us proud to have focused on quality products before it was in vogue - since day one Beachcomber's hand built philosophy has provided our hot tub customers with the very best. As a family business, we still strive to treat every customer with the same respect that we would treat and families. our own family. From that small, committed group of people who created the first Beachcomber, to now being represented in over 40 countries around the world, you can rest assured that our hand built quality outperforms the industry standard in every price category with our 700, 500 and 300 series models of hot tubs.

Looking back on the world it was quite a place in 1978 when we were planting the seeds for Beachcomber. Gold reached an all-time high of \$200 an ounce, the average household income was \$17.000, and 98% of homes had a television 'Little House on the Prairie' and the 'Love Boat'

were capturing the minds of TV viewers everywhere. The Commodores crooned 'Three Times a Lady', and the world was about to be introduced to the personal computer... the pace of modern life was increasing like never before in history. The Scott family were at the helm of a startup company called Beachcomber and had discovered a way to bring relaxation, connection and better health to our lives

It was a stormy night that February in the little hot tub factory, located just a few miles from the USA border on the Pacific Coast. The team was working late to make their first Beachcomber that day. In spite of the cold dinners waiting at home, they pulled together to create what would become a revolution in homes across North America and eventually around the world. A Beachcomber Hot Tub! Since those early days, Beachcomber owners around the world have found a way to escape the hectic pace of life, to relax, unwind and relieve the stresses of daily life. in the warm waters of a Beachcomber.



...making a difference.

have attained.

Beachcomber Admires the Legends of the 20th Century

Showing only a glimpse of the original painting on our Factory wall, this is the only mural of its kind in the world. Featuring 31 of the world's most inspiring renowned legends and record-breakers, we are proud to share this painting with our community, and the world. These legendary people give us hope! They represent the saying 'dreams can come true', and show us all what can be accomplished with determination and passion.



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With the support you have given us at Beachcomber, we have been able to help others. Everyone we have been able to help is due to your support. When you buy a Beachcomber Hot Tub, Beachcomber branded water care products, HEATSHIELD™ cover and lifter, genuine parts and accessories, good things happen. Beachcomber funds, supports and makes financial contributions to many different charities. These include children and their families living with cancer, supporting educational and treatment transportation programs, educational and mentoring programs for at-risk children, inner city substance abuse awareness, fighting local homelessness, helping underprivileged families, supporting the societies for children with disabilities, and funding young athletes who want to compete in world class sporting events. It's important to us to contribute back some of the good things we at Beachcomber

You can contribute to our environment, and to the health and wellness of friends and loved ones. We appreciate you passing this booklet along to someone who would like to hear about the benefits of a Beachcomber Hot Tub. Then, when it has accomplished its purpose, recycle it and do your part for our environment. We print all of our literature on FSC approved, environmentally responsible papers; as we all take responsibility for our resources, together we will conserve and make our world a better place for tomorrow.

We have many business opportunities available, so contact us today for more information.

BEACHCOMBER HOME OFFICE & GLOBAL BUSINESS CENTRE

VANCOUVER 13245 Comber Way, Surrey B.C. Canada, V3W 5V8 Tel: 1-604-591-8611 • Toll Free: 1-800-663-6557 • Fax: 1-604-597-2853

REGIONAL DEVELOPMENT CENTRES

TORONTO 2725 Bristol Cir, Oakville ON, L6H 6X5 Tel: 905-829-3175

MONTREAL

2862, Boul. Industriel, Laval QC H7L 3S2 Tel: 450-965-6680

Beachcomber is represented in over 40 countries around the globe. Email us today: info@beachcomberhottubs.com

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The Nature of Beachcomber

We chose the title 'The Nature of Beachcomber' for the name of this book because being outdoors in a Beachcomber brings you closer to nature. Simple, modern, beautifully designed, our hot tubs allow you to relax at home in warm swirling water, in all seasons, enjoying the ultimate in comfort. With a Beachcomber HYBRID4[®] we give you the best water massage therapy with the lowest possible operation and maintenance costs.

In the mid-seventies the Scott family, founders of Beachcomber, believed that the outdoors, especially your garden, are very special places that we don't use or visit often enough. By positioning your personal Beachcomber Hot Tub a few steps from your back door, you create a new and inexpensive outdoor hot tub room that we like to call your 'private outdoor domain' (the POD). Get back to nature and enjoy your world in a whole new way in your own private outdoor domain with a Beachcomber Hot Tub.



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COVER:

This scene captures the essence of why Beachcomber Hot Tubs was conceived. We give you an opportunity to share warmth and romance, and to connect with a place to visit and relax while relieving stress. Right in your own home with a Beachcomber!

Find Your Nearest Beachcomber Store:





responsible sources FSC C102092

2095496 Rev December 2020 Beachcomber Hot Tubs®



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